

A photograph of an industrial facility, likely a refinery or chemical plant, with complex piping, towers, and walkways. The image is partially obscured by a white diagonal shape that separates the top logo area from the bottom text area.

TRIPLE LAYERED CUI PROTECTION

A SINGLE SOLUTION TO PROVIDE A COMBINATION OF
BARRIER AND CATHODIC PROTECTION TO INSULATED PIPING

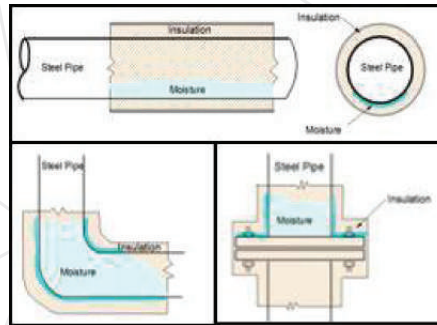
- LTA (LOW TEMPERATURE APPLICATION) SERIES
- HTA (HIGH TEMPERATURE APPLICATION) SERIES

A technology by IEV

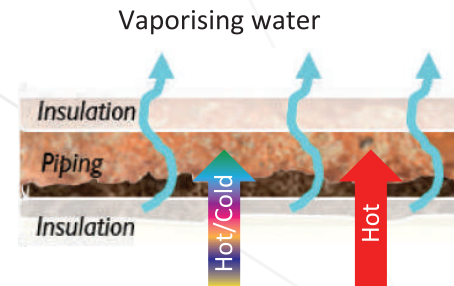
CORROSION UNDER INSULATION (CUI)

A hidden threat with catastrophic effects caused by water between pipe and the insulation material

CUI CAUSED BY INGRESS OF WATER FROM DAMAGED INSULATION

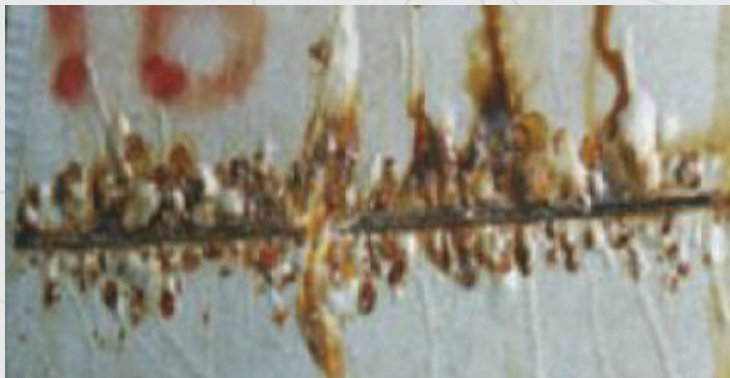


Areas with moisture accumulation under insulation



More than 10 times of marine corrosion

CONVENTIONAL CUI COATING FAILURE

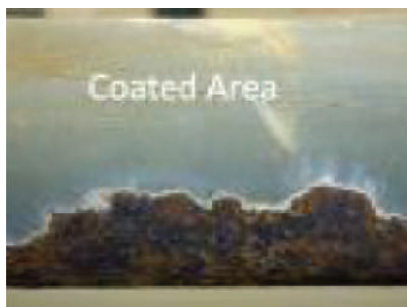


Corrosion at damaged coating area



Localised CUI on coated pipeline

FAILURE OF COATING IN HIGH TEMPERATURE WATER (WET HEAT)



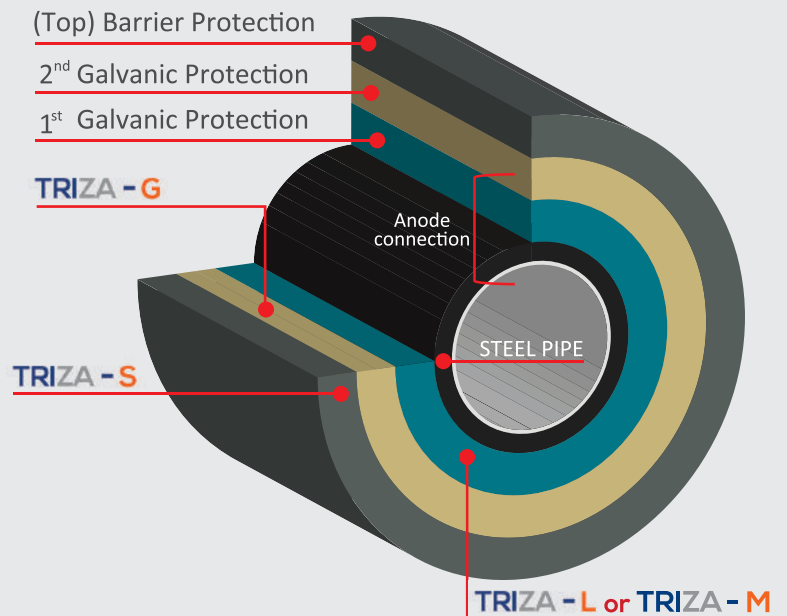
CUI at bottom of pipe



CUI by condensation

TRIZASHIELD is a highly cost-effective CUI protection that combines galvanic zinc, aluminum anode cathodic protection (CP) and corrosion resistant aluminium barrier for piping, vessels and equipment under insulation.

“Corrosion prevention is achieved by not only shielding water from piping but also using any water that ingresses below the shield to activate the CP system.”



FEATURES & BENEFITS

- Triple-layered system using a combination of two layers of galvanic CP and one layer of barrier protection
- Recommended operating temperature: -60°C to 270 °C
- Protection continues from galvanic system even if the shield is damaged
- Minimum steel surface preparation (*only wire brush; SP-2 or 3 and no enclosure required.*)
- Low Life-Cycle Cost
- Long and adjustable service life (*up to 30 years*)
- Easy to apply (*no specialized equipment required*)

TRIZASHIELD SERIES

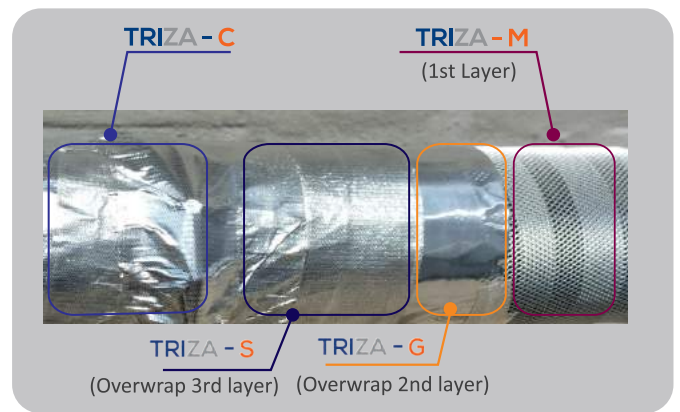
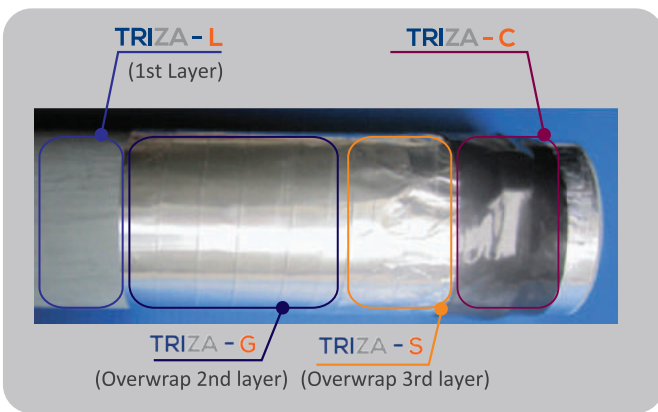
The **TRIZASHIELD** solution is made available in 2 series. The selection is based on the operating temperature of the asset at the time of application.

LOW TEMPERATURE APPLICATION (LTA)

The LTA is most suitable for application on substrates operating at temperatures below 60 degrees Celsius (<60°C) or during operation shut-down.

HIGH TEMPERATURE APPLICATION (HTA)

The HTA is most suitable for application on substrates operating at temperatures below 60 degrees Celsius (> 60°C) in an environment where shut-down is not feasible.

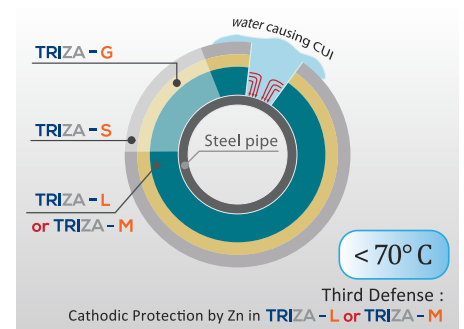
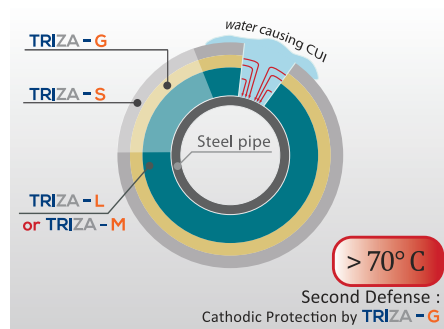
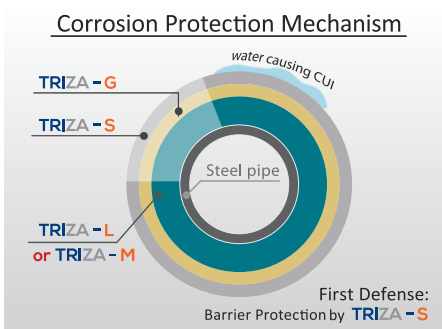


TRIZA-L and **TRIZA-M** activates when presence of water is detected and in low temperatures (< 70°C) to provide CP to the exposed steel substrate. TRIZA-L is applied in the LTA series and the TRIZA-M is applied in the HTA series.

TRIZA-G protects the exposed steel if the shield wrap is damaged and water penetrates the first barrier layer. Triza-G becomes an active anode when exposed to temperatures above 70°C and provides CP to the exposed steel. In addition, the lower negative potential of Triza-G to Triza-L / Triza-M at higher temperature provides CP to zinc particles in the Triza-L / Triza-M thus prolonging its service life.

TRIZA-S is made of a highly corrosion-resistant aluminium and provides the barrier protection to Triza-G and Triza-L from the highly corrosive water that is trapped in the insulation.

POLARIZATION BY TRIZA-G AND TRIZA-L IN CYCLIC TEMPERATURE



APPLICATION PROCEDURE

Step 1: Surface Preparation

SSPC-SP2 Hand Tool Cleaning

Remove all paint, loose mill scale, loose rust and other loose detrimental foreign matters by hand chipping, scrapping, sanding and wire brushing.

SSPC-SP3 Power Tool Cleaning

Remove all paint, loose mill scale, loose rust and other loose detrimental foreign matters by power tool wire brushing, sanding, grinding, chipping and descaling.

Note: Remove all visible oil, grease by acetone or soap. Wash the surface by fresh water and wipe with clean cloth or paper.



Step 2: Application of **TRIZA - L** or **TRIZA - M**

LTA Series – Triza-L

(on surface temperature <60°C)

Mixing TRIZA - L

Follow the instructions for mixing. Stir slowly for about 3 minutes.

Applying TRIZA - L

Before application, thoroughly stir the TRIZA-L. Only one coat is required for all steel surfaces. The total wet thickness is 100 microns (4 mils). The maximum application temperature of the steel surface is 60°C.

HTA Series – Triza-M Triza-L

(on surface temperature >60°C)

Specifically designed for application temperature above 60°C. Tightly apply the TRIZA-M at the starting point along the circumference of the pipe ensuring the tape is fully in contact with the surface of the pipe.



Step 3: Application of **TRIZA - G** and **TRIZA - S**

Applying TRIZA - G

Tightly apply TRIZA-G after TRIZA-L or TRIZA - M. Install the TRIZA-C to provide electrical continuity of the TRIZA-G to the steel substrate as per the instruction provided. Test the electrical continuity between TRIZA-G and the piping.

Applying TRIZA - S

Tightly apply TRIZA-S over TRIZA-G. Make sure there are no openings between the tape seams by rubbing the tape down firmly by hand or rubber rollers. If there are openings, apply proper sealers as per the instruction provided.



APPLICATIONS

Industries

- Petrochemical
- Power plant
- Oil & Gas
- Fertiliser
- Chemical
- Geothermal



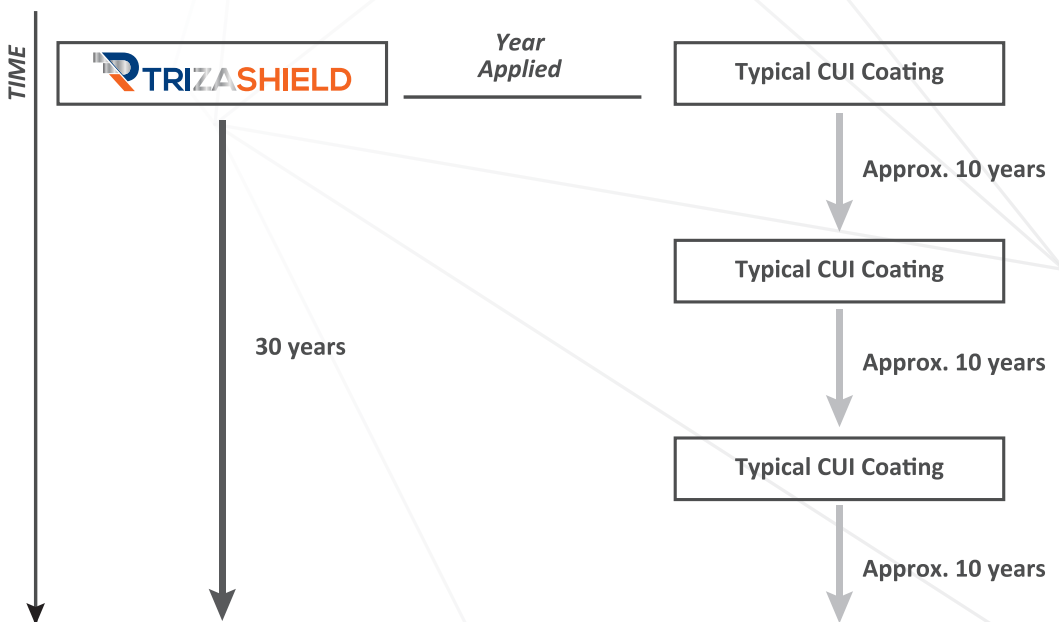
For New Facilities

Application of Trizashield saves capital expenditure and reduces maintenance costs.

For Existing Facilities

Reliable, long-lasting, efficient and cost-effective solution compared to traditional CUI protection systems.

LONG-TERM PROTECTION & COST SAVINGS



A one-time application of TRIZASHIELD offers 30 years of protection with minimum periodical maintenance compared to traditional coatings where the entire process of surface preparation to application has to be repeated every 10 years.

COMPARATIVE TECHNOLOGIES FOR CUI PROTECTION

	Thermal Spray Aluminum	Epoxies	Inorganic Zinc	IPN Silicones	TRIZASHIELD
FEATURES					
Prevention Mechanism	Barrier	Barrier	Galvanic anode	Barrier	Barrier & Galvanic Cathodic
Components	1	2	1	Multiple	3
No. of protection Layers	1	1	1	1	3
Cyclic Temperature	May cause internal stress	Poor	Good	Good	Good
Cryogenic in Cyclic Temperature	Good	Poor	Poor	Good	Good
Service Life	25 to 30 years with 100% proper application	Varies with temperature and depending on existence of coating holidays	Varies with temperature (Max. 5 years)	3 to 10 years	Up to 50 years (Adjustable)
Chemical Resistance	Limited	Good	Limited	N/A	Good
Damage Resistance	No	No	No	No	Yes
APPLICATION					
Minimum Surface Preparation	SSPC-SP 10 Near-White Blast Cleaning (100%)	SSPC-SP 10 Near-White Blast Cleaning	SSPC-SP 6 Commercial Blast Cleaning	SSPC-SP 6 Commercial Blast Cleaning	SSPC-SP 2 Hand Tool Cleaning
Specialised equipment requirement	Yes	Yes	Yes	Yes	No
Level of skill required	Very high	High	High	High	Low
Application Rate (Including Surface Preparation)	Medium	Slow	Slow	Slow	High to medium depending on piping surface condition
Requirement of safety monitoring	Yes	No	No	No	No
Application in congested area	No	No	No	No	Yes
Maximum application temperature	Min of 10°C for sealer	150°C	Below 60°C	120°C	60°C for LTA 260°C for HTA
MAINTENANCE AND INSPECTION					
Partial reparability	Very difficult	Very difficult	Difficult	Very difficult	Easy
Application	Very High	High	Medium	High	Low
Material	Low	High	Medium	High	Medium



IEV TECHNOLOGIES PTE LTD

C/o: Menara PKNS, Block A, Level 5, No. 17 Jalan Yong Shook Lin,
46050 Petaling Jaya, Selangor.

T: +6 (03) 7931 9921 **F:** +6 (03) 7931 9964

E: info@iev-group.com

www.iev-group.com

Agent / Distributer

IEV ENGINEERING (INDIA) PVT LTD.

Plot No. D-187, TTC Industrial Area, MIDC Nerul, Navi Mumbai - 400 706 India

T: +91 22 2763 6841 / 2763 6591 **F:** +91 22 2763 6504 **E:** info@iev-group.com

IEV (Thailand) Co. LTD

99/48. Moo.3 , Prakasamai Sub District, Muang Samutprakan District, Samutprakan

T: +66 092 449 8881 **F:** +66 021 157 139 **E:** info@iev-group.com

IEV (MALAYSIA) SDN. BHD.

Menara PKNS, Block A, Level 5, No. 17 Jalan Yong Shook Lin, 46050 Petaling Jaya, Selangor

T: +6(03) 7931 9921 **F:** +6(03) 7931 9964 **E:** info@iev-group.com